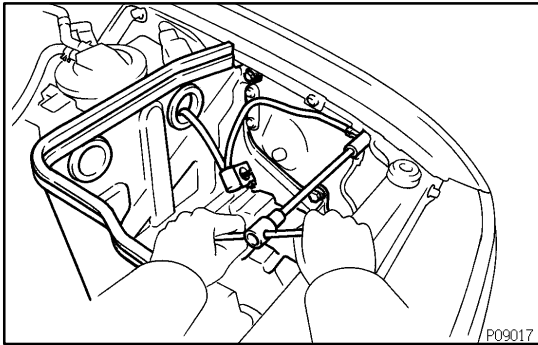


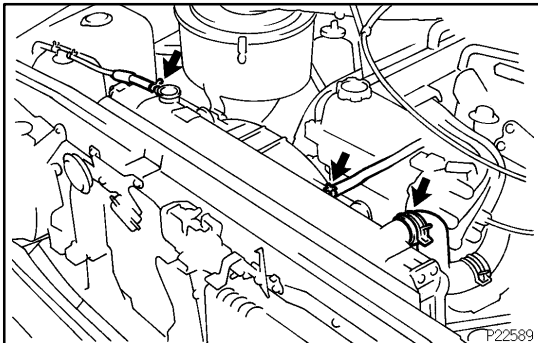


REMOVAL

1. **DRAIN ENGINE COOLANT**
2. **REMOVE BATTERY AND BATTERY TRAY**
 - (a) Disconnect the battery cables.
 - (b) Remove the nuts, hold-down clamp and battery.
 - (c) Remove the bolt and disconnect the ground strap.
 - (d) Remove the 5 bolts and battery tray.

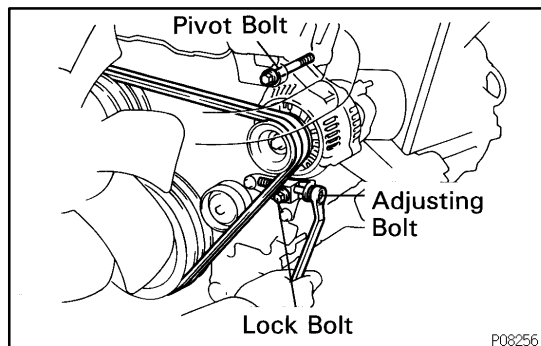
3. REMOVE RADIATOR GRILLE

Remove the 5 screws, clip and radiator grille.

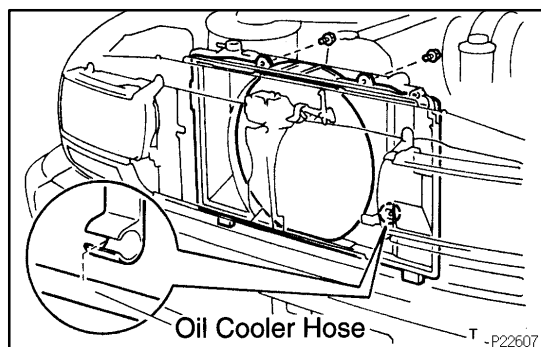


4. **DISCONNECT NO.3 WATER BYPASS HOSE**
5. **DISCONNECT RADIATOR INLET HOSE**
6. **DISCONNECT RADIATOR RESERVOIR HOSE**
7. **REMOVE RADIATOR**

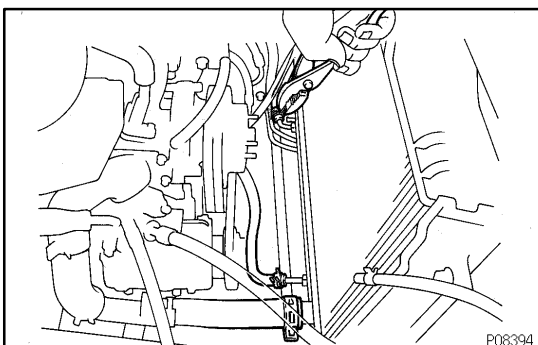
- (a) Stretch the belts and loosen the water pump pulley mounting nuts.



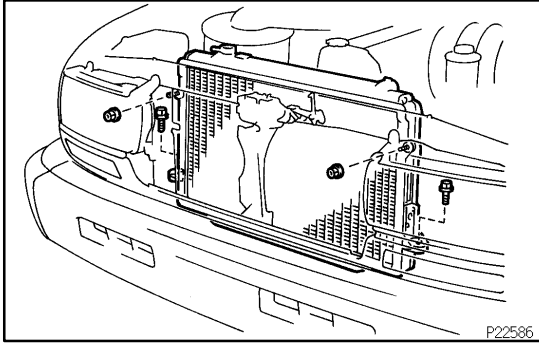
- (b) Loosen the lock, pivot and adjusting bolts of the generator, and remove the drive belts.



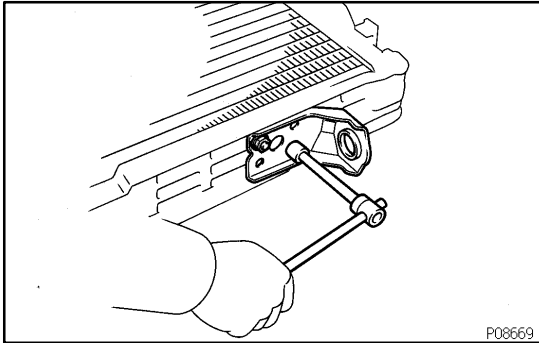
- (c) Disconnect the oil cooler hose from the clamp on the fan shroud.
- (d) Remove the 2 bolts holding the fan shroud to the radiator.
- (e) Remove the 4 water pump pulley mounting nuts.
- (f) Pull out the fan with fluid coupling, water pump pulley and fan shroud.



8. **DISCONNECT A/T OIL COOLER HOSES**
9. **DISCONNECT RADIATOR OUTLET HOSE**

**10. REMOVE RADIATOR**

(a) Remove the 2 bolts, 2 nuts and radiator.



(b) Remove the 4 nuts and 2 radiator brackets.